



Dart Aerospace Ltd.
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D3953-3

Job Sheet 187691



Part No: D3953-3

Job Qty: 10 ea

Part Name: Gas Spring Stud, Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/28/18	12/28/18	0.00	0.00	Start Up Machining-2		
100	Doosan	10 pcs	12/28/18	12/28/18	0.20	1.81	Doosan		
110	QC	10 pcs	12/28/18	12/28/18	0.00	0.00	QC2 Machining-2		
120	QC	10 pcs	12/28/18	12/28/18	0.00	0.00	QC8 Machining-2		
130	Packaging	10 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3-2	FPR01	
140	QC21-SA	10 Ea	12/28/18	12/28/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - Turn as per folio FA852 & DWG DWG REV: _____

DAE
21
9-88

JAN 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.750	304 SS Roundbar .750	1.2500 ft (.125 ea)	90-Start up Operation	S/15007
		2.774' 1387		S/105009607

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.750	1	124	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

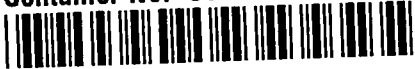
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S142117



Part: D3953-3

Job No: 187691

Serial No/Batch: S142117

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/06/19